



1

A82

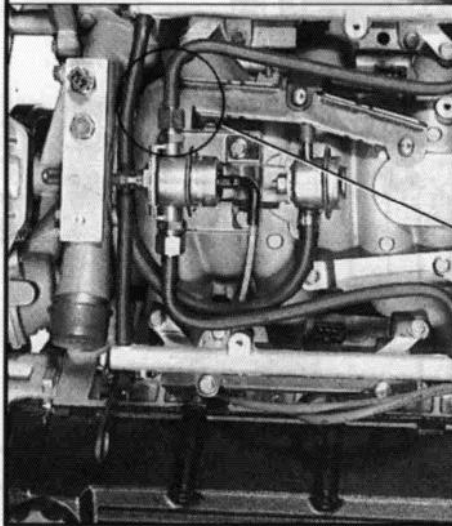
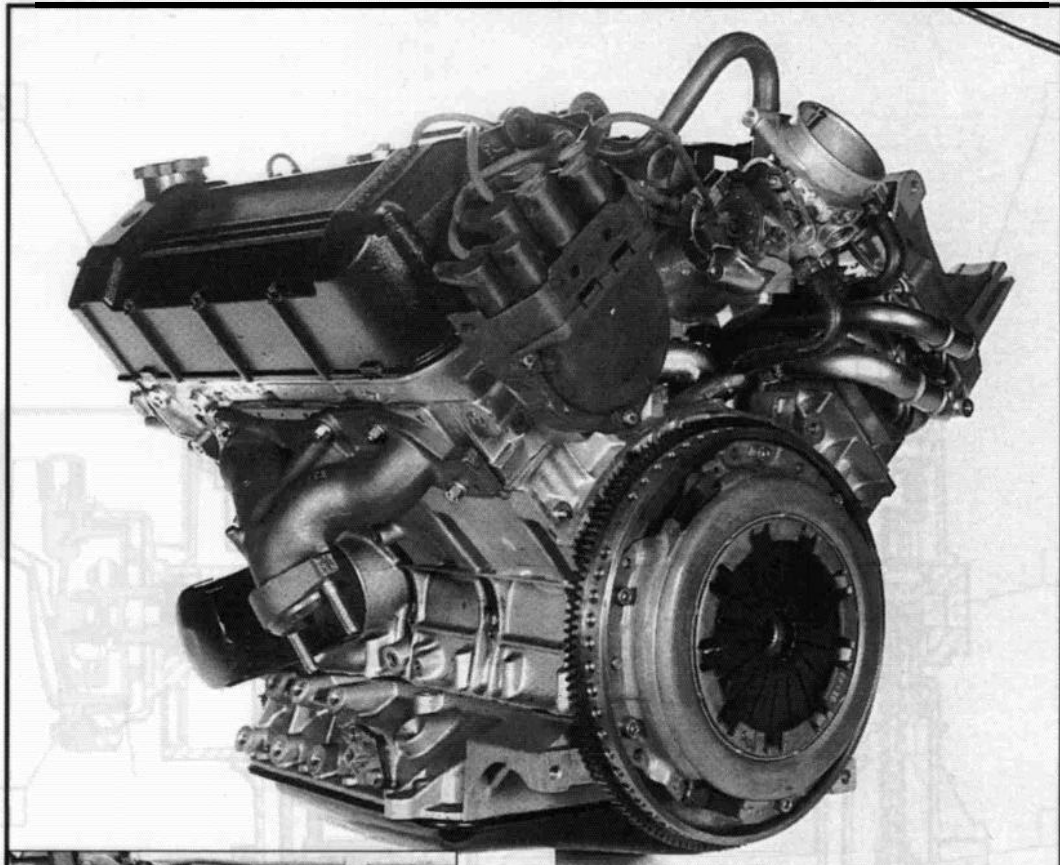


ZPJ



XM
100-00/7

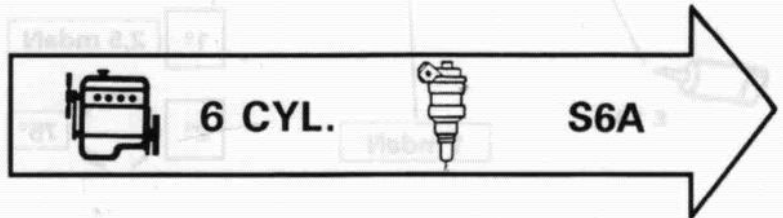
1

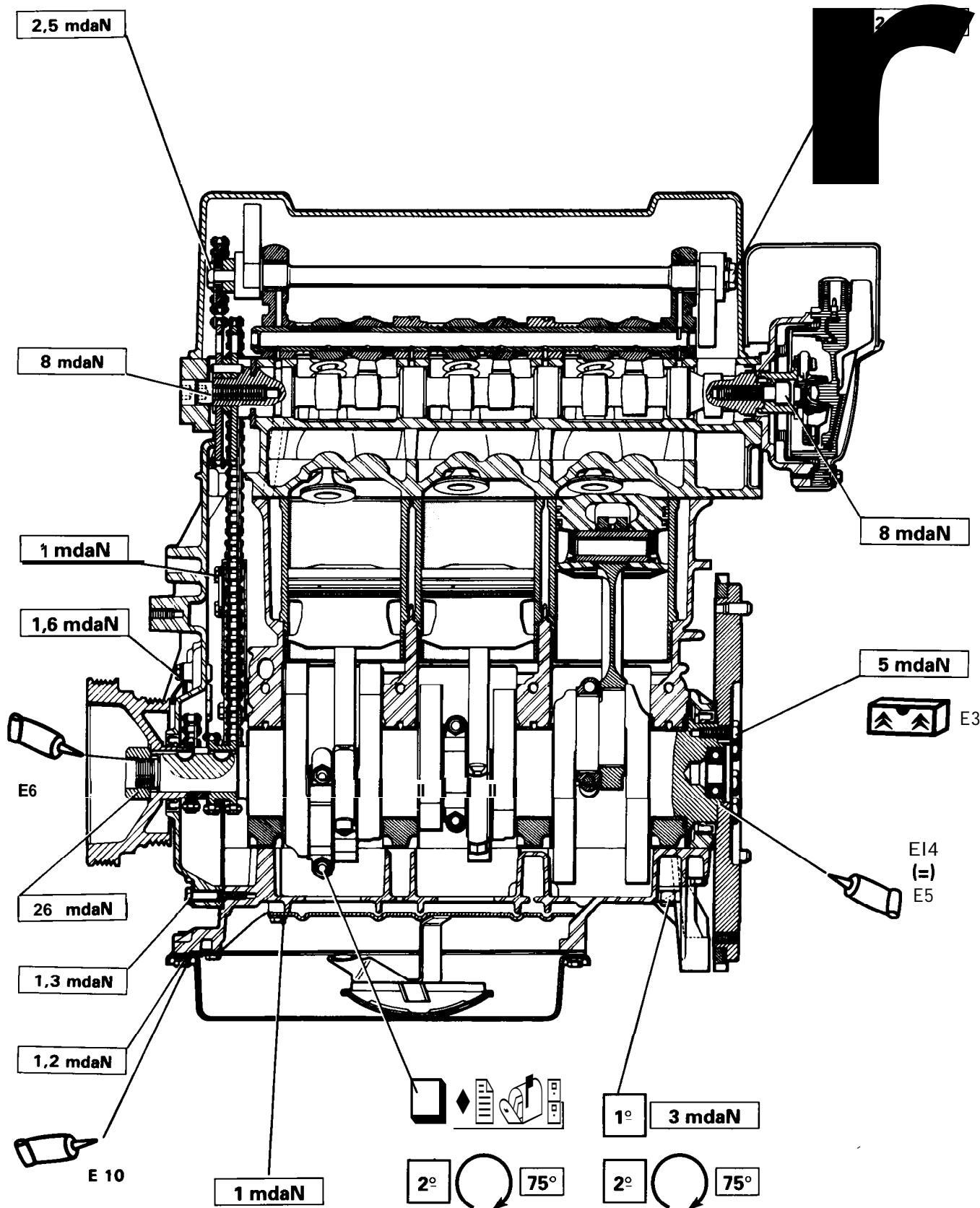


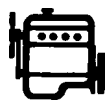
88-1821

88-101

S6A PSA
1 F V01
0000001







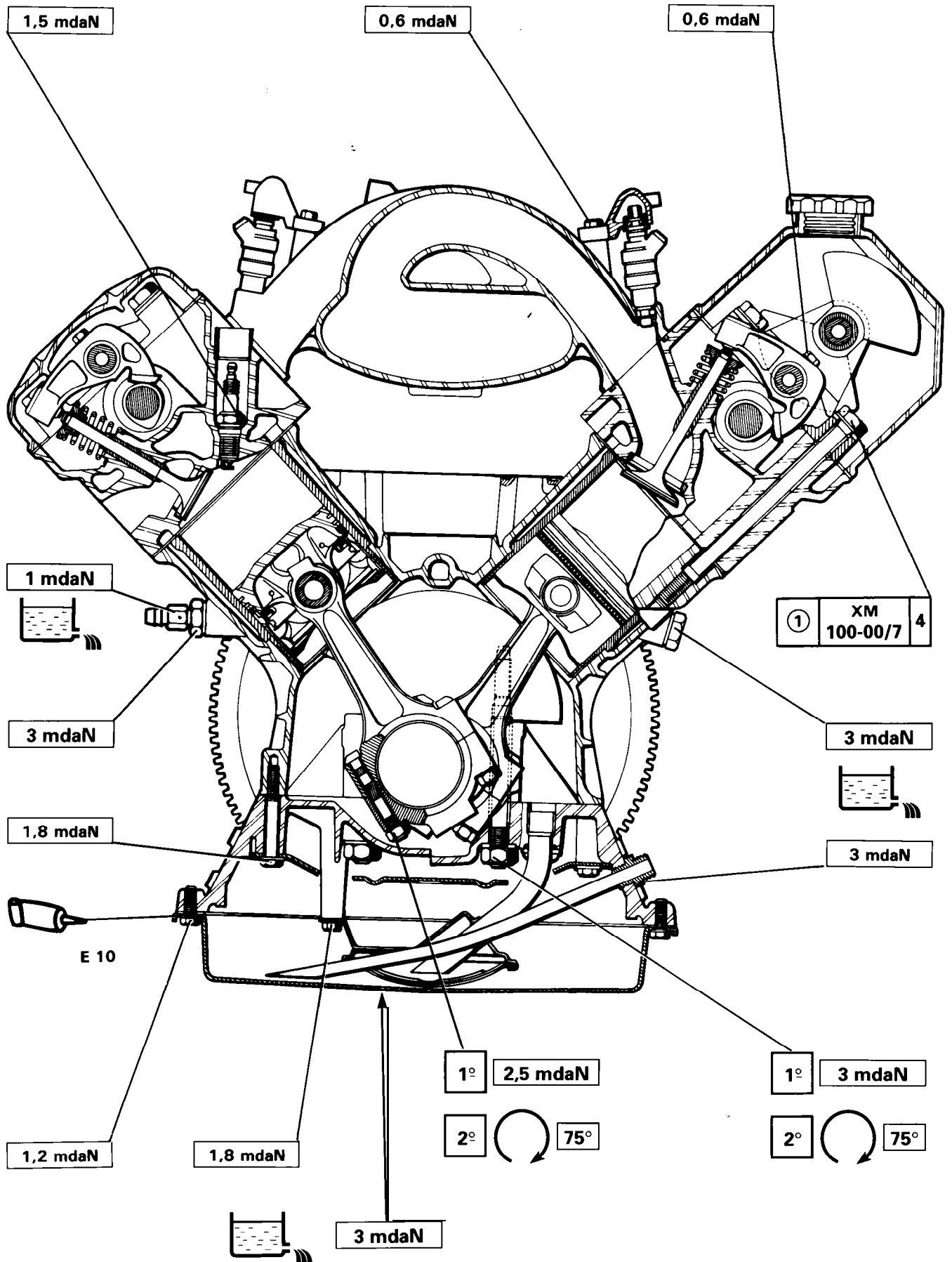
6CYL.

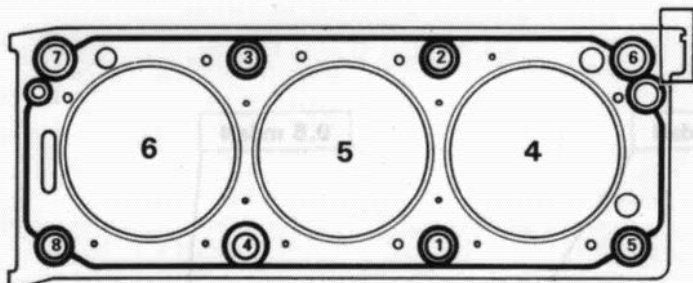


S6A

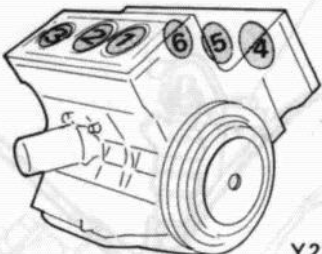
XM
100-00/7

3

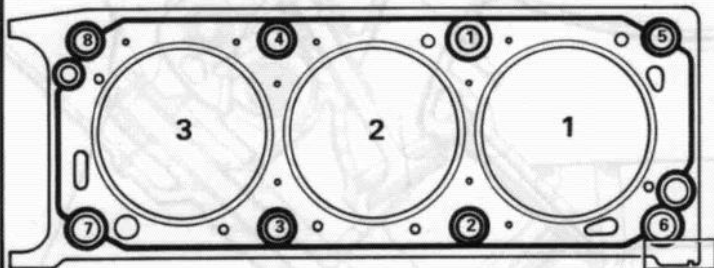




Y.11-2



Y.21-5

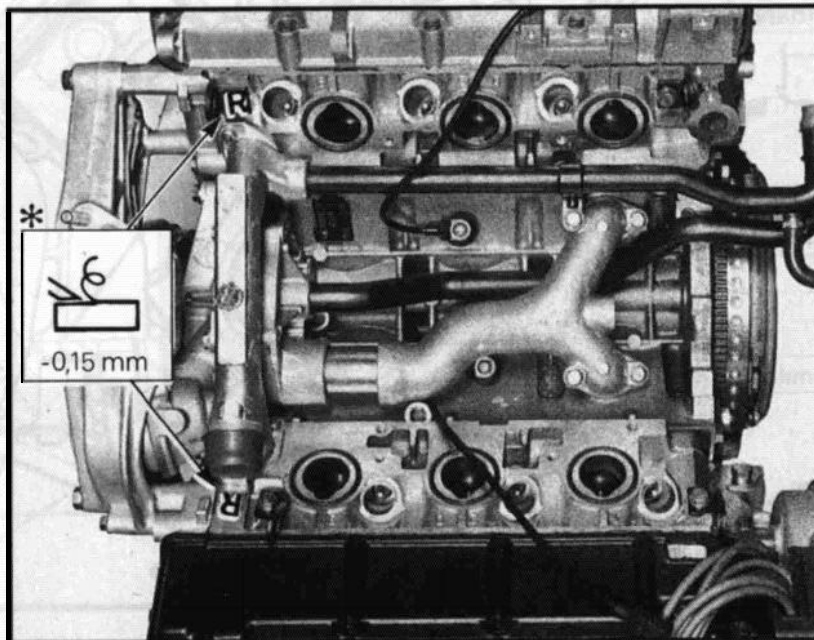


Y.11-2

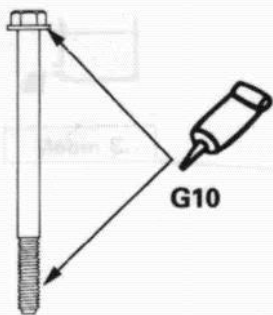
e (1,45 mm)	e + 0,15 mm (1,60 mm)

Y. 11-2

e (1,45 mm)	e + 015 mm (1,60 mm)



89-380



BX.11-22



6 mdaN

1.2.3.. 8

2°



4 mdaN + 180°

1.2.3.. 8



1



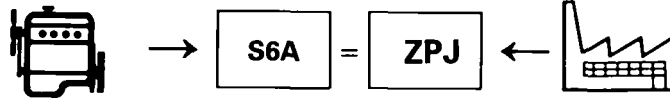
6 CYL.



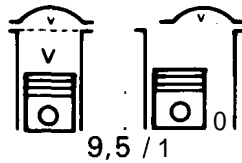
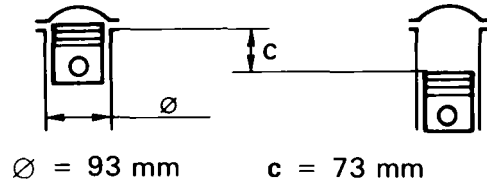
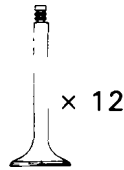
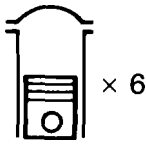
S6A

XM
100-00/7

5



2975 cm³



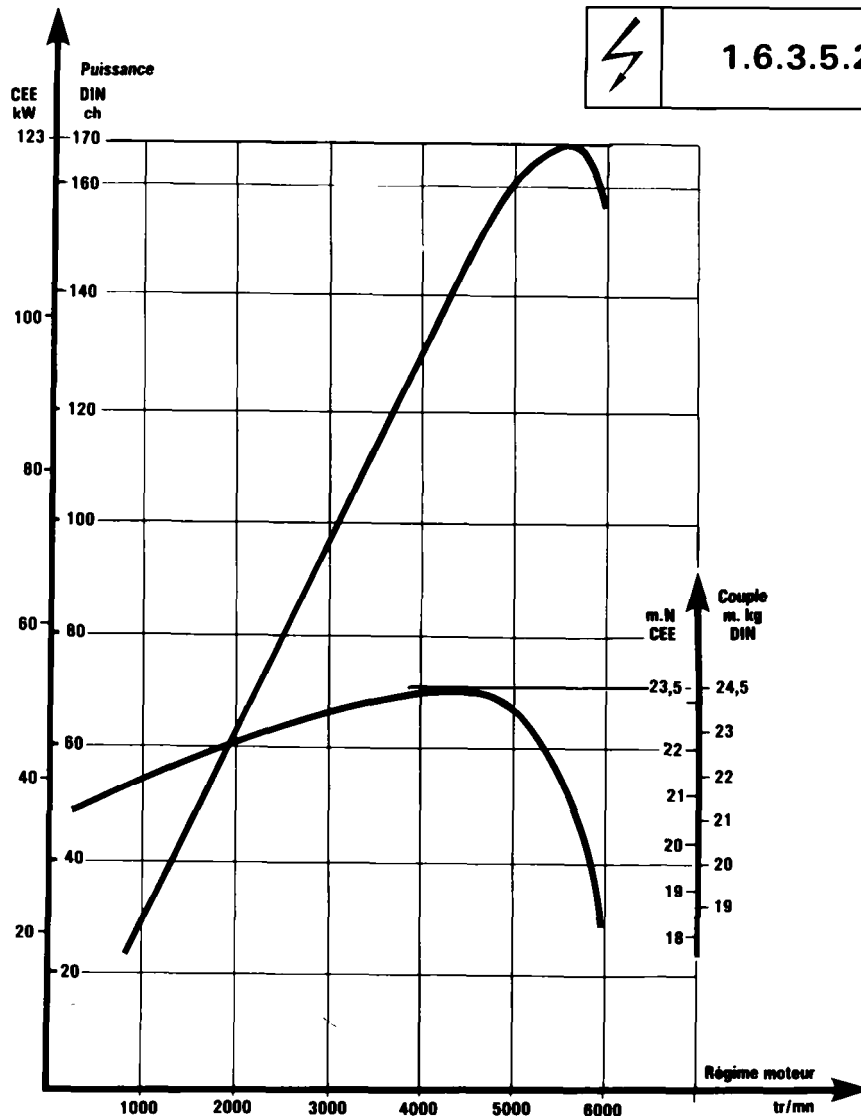
SUPER CARBURANT
RON 95



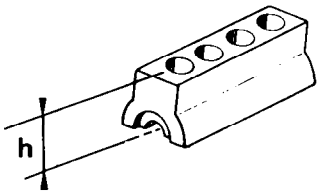
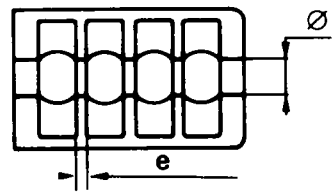
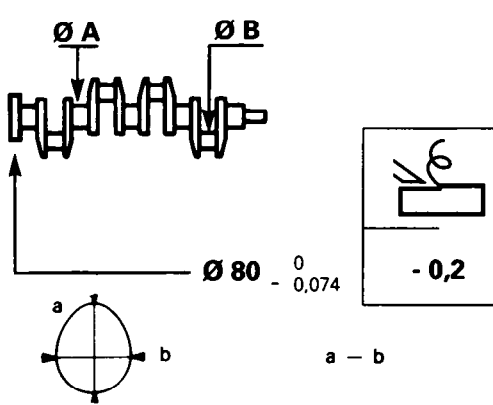


~~PO~~ -SUPER
RON 98 / MON 88
- EUROSUPER
RON 95 / MON 85



1.6.3.5.2.4





		$h = 220,83 \pm 0,1 \text{ mm}$			
		$\text{Ø} = 74 \begin{matrix} +0,019 \\ 0 \end{matrix} \text{ mm}$ $e = 24,38 \begin{matrix} 0 \\ -0,05 \end{matrix} \text{ mm}$			
	Ø A		Ø B		
	$70,062 \begin{matrix} 0 \\ -0,019 \end{matrix} \text{ mm}$		$60 \begin{matrix} -0,010 \\ -0,029 \end{matrix} \text{ mm}$		
	$69,762 \begin{matrix} 0 \\ -0,019 \end{matrix} \text{ mm}$			$59,7 \begin{matrix} -0,010 \\ -0,029 \end{matrix} \text{ mm}$	
	$\text{Ø } 80 \begin{matrix} 0 \\ -0,074 \end{matrix}$		$-0,2$		
$0,007 \text{ mm}$		$0,007 \text{ mm}$			
$1,964 \pm 0,003 \text{ mm}$		$1,836 \pm 0,003 \text{ mm}$			
$2,114 \pm 0,003 \text{ mm}$			$1,986$		



(D) Nach dem schleifen unbedingt neu nitrieren.

(DK) Efter **afdrejning/bearbejdning** skal der foretages **hædning** af emnet ved illeld af nitrening.

(OE) Hacer imperativamente una nitruración iónica después de la rectificación

(GB) It is imperative to **carry out an ionic nitriding** after repair **resurfacing**

(I) Eseguire obbligatoriamente una nitrurazione ionica **dopo** la rettifica

(NL) Het is noodzakelijk na opzuivering te nitreeren

(OP) Fazer imperativamente uma **nitruração** iónica **após** **rectificação**

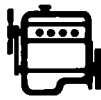
(Os) Efter bearbetning är det absolut nödvändigt att härda materialet med hjälp av nitrening.

(SF) Kappale on ehdottomasti typetyskarkaistava käsittelyn jälkeä.

(F) Faire impérativement une nitruration ionique **après** rectification



1



6 CYL.

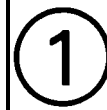


S6A

XM
100-00/7

7

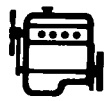
<p>0,07 → 0,27 mm</p>	<table border="1"> <tbody> <tr> <td></td> <td>$29,2 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</td> </tr> <tr> <td>1</td> <td>$29,4 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</td> </tr> <tr> <td>2</td> <td>$29,5 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</td> </tr> <tr> <td>3</td> <td>$29,6 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</td> </tr> </tbody> </table>		$29,2 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$	1	$29,4 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$	2	$29,5 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$	3	$29,6 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$
	$29,2 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$								
1	$29,4 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$								
2	$29,5 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$								
3	$29,6 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$								
	<table border="1"> <tbody> <tr> <td></td> <td>$2,30 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</td> </tr> <tr> <td>1</td> <td>$2,40 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</td> </tr> <tr> <td>2</td> <td>$2,45 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</td> </tr> <tr> <td>3</td> <td>$2,50 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</td> </tr> </tbody> </table>		$2,30 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$	1	$2,40 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$	2	$2,45 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$	3	$2,50 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$
	$2,30 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$								
1	$2,40 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$								
2	$2,45 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$								
3	$2,50 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$								
	<p>$A = 63,704 \begin{smallmatrix} + 0,010 \\ + 0,002 \end{smallmatrix} \text{ mm}$</p> <hr/> <p>$B = 25 \begin{smallmatrix} + 0,010 \\ + 0,002 \end{smallmatrix} \text{ mm}$</p> <hr/> <p>$L = 146,15 \pm 0,04 \text{ mm}$</p>								
<p>3 gr.</p>	<p>6 gr.</p>								



	<p>$\varnothing 1$ (+ 0,010 0 mm)</p> <p>A - 92,950</p> <p>B - 92,960</p> <p>C - 92,970</p>	<p>$\varnothing 2$ (+ 0,010 0 mm)</p> <p>$\text{---} = 93,000$</p> <p>$\text{---} = 93,010$</p> <p>$\text{---} = 93,020$</p>
	<p>$A = 0,05 \longleftrightarrow 0,12 \text{ m m}$</p> <p>$B = 0,04 \text{ mm MAXI}$</p> <p>$e = 0,116 \text{ mm } \boxed{\text{Or}}$ $0,136 \text{ mm } \boxed{\text{Ic}}$ $0,166 \text{ mm } \boxed{\text{BI}}$</p>	
	<p>$0,20 \longleftrightarrow 0,35 \text{ mm}$</p> <p>$0,40 \longleftrightarrow 0,55 \text{ m m}$</p> <p>$0,25 \longleftrightarrow 0,55 \text{ mm}$</p>	



1



6 CYL.

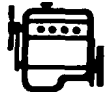


S6A

XM
100-00/7

9

	4 mm	4 mm
	13,02 ^{+0,039} _{+0,028} mm	13 ^{+0,068} _{+0,050} mm
	1 13,20 ⁰ _{-0,018} mm	13,20 ⁰ _{-0,018} mm
	2 13,35 ⁰ _{-0,018} mm	13,35 ⁰ _{-0,018} mm
	1 46,7 ⁰ _{-0,025} mm	40 ⁰ _{-0,025} mm
	2 47 ⁰ _{-0,025} mm	40,3 ⁰ _{-0,025} mm
	∅ 1 46 mm	39 mm
	∅ 2 8 ^{-0,005} _{-0,027} mm	8 ^{-0,020} _{-0,035} mm
	L 112,65 mm	111,65 mm
	5,493 mm	5,666 mm



	$\varnothing 1$	13	$\begin{matrix} -0,003 \\ -0,030 \end{matrix}$ mm	12,965	$\begin{matrix} +0,032 \\ 0 \end{matrix}$ mm	
		1	13,105	$\begin{matrix} +0,027 \\ 0 \end{matrix}$ mm	13,105	$\begin{matrix} +0,027 \\ 0 \end{matrix}$ mm
		2	13,255	$\begin{matrix} +0,027 \\ 0 \end{matrix}$ mm	13,255	$\begin{matrix} +0,027 \\ 0 \end{matrix}$ mm
	$\varnothing 2$	46,5	$\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	39,8	$\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	
		1	46,8	$\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	40,1	$\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm
		2	47	$\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	40,3	$\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm
		16,4	$\pm 0,15$ mm	17,6	$\pm 0,15$ mm	
		\varnothing	8	$\begin{matrix} +0,022 \\ 0 \end{matrix}$ mm	8	$\begin{matrix} +0,022 \\ 0 \end{matrix}$ mm
		L	46,5	$\pm 0,5$ mm	39,4	$\pm 0,5$ mm



1



6 CYL.

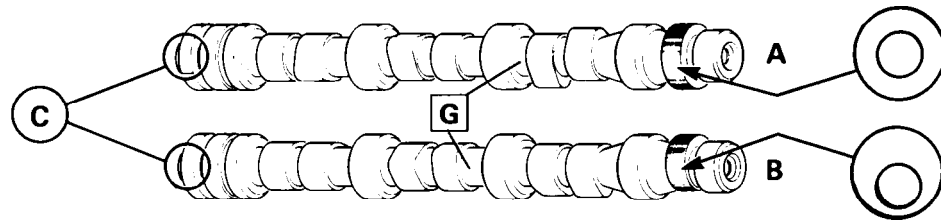


S6A

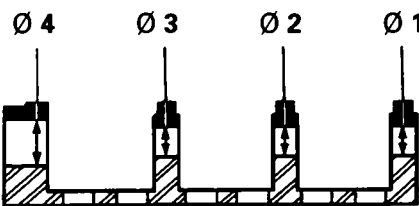
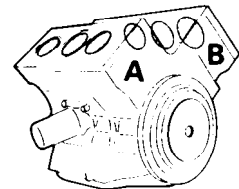
XM

100-00/7

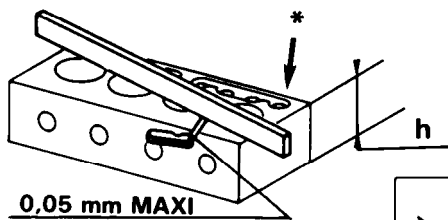
11



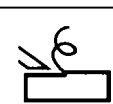
0,07 ↔ 0,15 mm



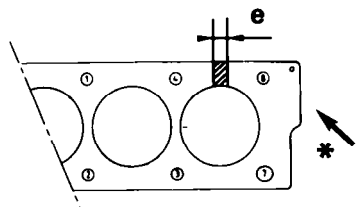
Ø 1	42,3	- 0,035 - 0,060	mm
Ø 2	41,7	- 0,035 - 0,060	mm
Ø 3	41,1	- 0,035 - 0,060	mm
Ø 4	40,5	- 0,035 - 0,060	mm
Ø 1	42,3	+ 0,025 0	mm
Ø 2	41,7	+ 0,025 0	mm
Ø 3	41,1	+ 0,025 0	mm
Ø 4	40,5	+ 0,025 0	mm



h = 110,905 ± 0,10 mm



h - 0,15 mm
h (R)* = 110,65 mm Mini



e = 1.45 mm

e + 0,15 mm

R = 1,60 mm



