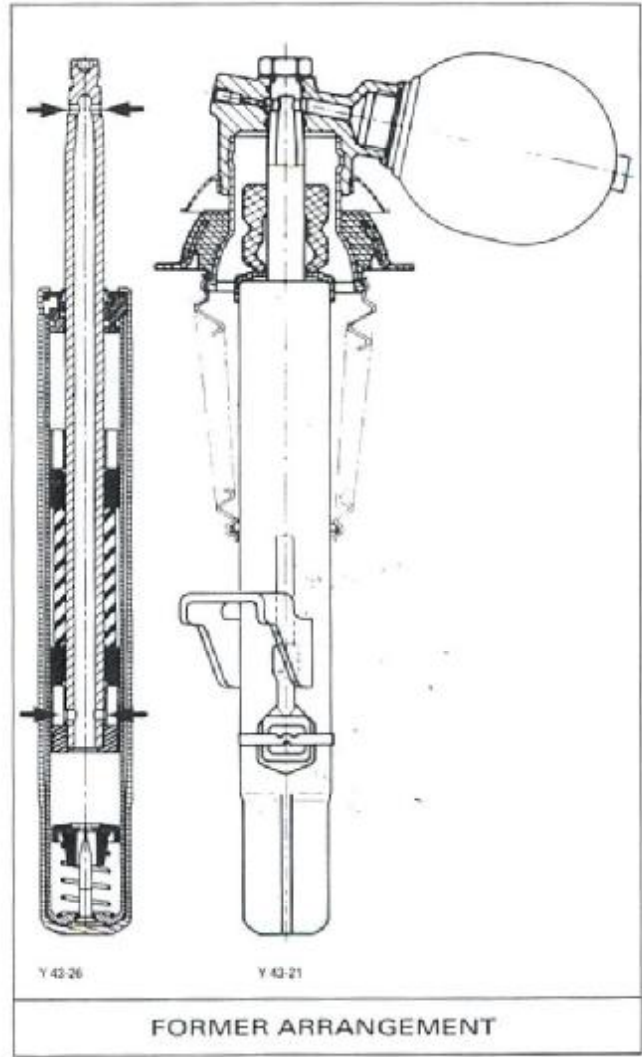
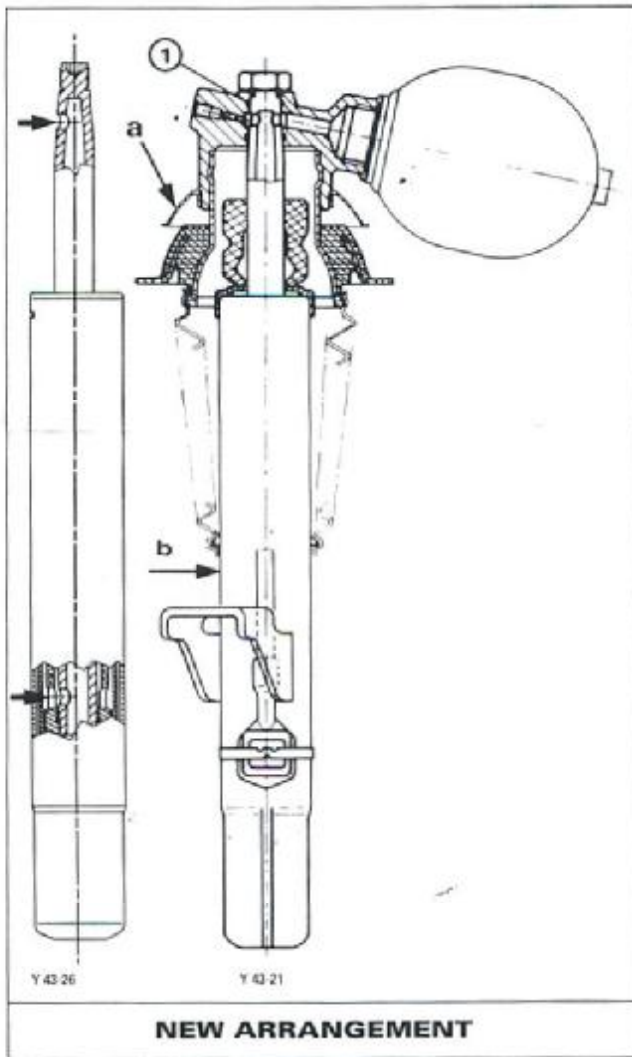
 CITROËN CUSTOMER SERVICES AFTER SALES TECHNICAL DEPARTEMENT	<h1>TECHNICAL BULLETIN</h1>	<h1>XM 9</h1>
CONCERNING : <h2>ALL COUNTRIES</h2>	CONCERNING : <h2>ALL CITROËN XM MODELS</h2>	<h2>No. 11</h2>
APPLYING TO : <h2>ALL COUNTRIES</h2>	<h3>Front suspension units</h3>	31st March 1992
THIS DOCUMENT TO BE FILED IN : BULLETIN BINDER No. MAN 058930		

Since **October 1991**, **CITROËN XM** front suspension units have been modified.



New suspension cylinder

The suspension push-rod is drilled with a single hole in the upper section (→) and with a single hole in the lower section (in place of two previously).

New sphere support :

The seal (1) on the sphere support has been modified (Ø 2 x 18 in place of Ø 2.7 x 18.4) ; also modified is the seal location (repositioned toward the top).

P.T.O.
→

REPAIR

1. Interchangeability

The new suspension cylinders can be fitted to early type suspension sphere supports. However, the fitting of a new type sphere support to an early suspension cylinder is **FORBIDDEN**.

2. Identification

The new sphere supports **bear the reference 275.1.A or B, at (a)**.

The new suspension cylinders **bear the reference 275.1.A or B, at (b)**.

Start number



3. Replacement Parts

When current stocks are exhausted, only the new parts will be available from R. P. DEPARTMENT, both supports and cylinders.

NOTE : The cylinders are sold with both types of seal (early and late).

The repairer should choose the appropriate seal for the suspension sphere support fitted to the vehicle.

DESCRIPTION	NEW ARRANGEMENT	EARLY ARRANGEMENT
SUSPENSION LEFT CYLINDER	96 663 042	96 125 066
RIGHT	95 663 043	96 125 067
Without hydractive LEFT	96 149 930	95 050 461
RIGHT	96 149 933	95 050 463
With hydractive LEFT	96 149 931	95 050 462
RIGHT	96 149 934	95 050 464
SEALS	96 145 321 (Ø 2 x 18) 96 065 851 (Ø 2.45 x 21.15)	25 037 009 (Ø 2.7 x 18.4) 96 065 851 (Ø 2.45 x 21.15)

4. Repair

Mixing of the two types on the same vehicle is permitted.

The fitting of late type suspension sphere support entails, **WITHOUT FAIL**, the fitting of a late type suspension cylinder.

Quarter 5271 92